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CINDOLUBE 4660

Data Sheet

SPECIAL PRODUCT FOR ALUMINIUM WIRE DRAWING

CINDOLUBE 4660 has been developed for aluminium wire drawing operations requiring a strong lubricating action.

CINDOLUBE 4660 contains special additives which strongly decrease coefficient of friction between the die and the aluminium.

ADVANTAGES

1. high surface quality of the worked piece
2. cooler dies run
3. reduction of dies wear

CHEMICAL-PHYSICAL CHARACTERISTICS

Appearance	Liquid
Colour	Amber
Specific gravity at 15.5°C	0.9210
Viscosity at 40°C	65-80 cSt
Viscosity at 100°C	9.0-10.5 cSt
Viscosity index	>110

FEATURES

1. excellent results even in presence of aluminium dust
2. longer life of the product in use

STORAGE

CINDOLUBE 4660 maintains its chemical-physical and technical characteristics if stored in a sheltered place at temperatures ranging -5°C÷40°C for a maximum period of six months.

HEALTH & SAFETY

No toxic or carcinogenic, teratogenic or mutagenic known materials are contained in CINDOLUBE 4660 such as nitrosamines, phenols, polychlorinated diphenyl, heavy metals, polinuclear hydrocarbons.

For the handling of CINDOLUBE 4660 pay normal care usually given to industrial products. Though not irritant in solution, long time contact is not recommended.

WASTE TREATMENT

CINDOLUBE 4660 cannot be directly discharged. Follow national or local instructions.

E/99-X0075-APPROVAL : G.PELLERANO