

**HOUGHTON ITALIA S.p.A.**



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# CINDOLUBE 3415 HRC

CINDOLUBE 3415 HRC is a chlorine and sulphur-free lubricant product of vanishing type indicated for the stamping of ferrous and non-ferrous materials.

CINDOLUBE 3415 HRC is compatible with esters, HFC and in particular with R 134 fluids.

CINDOLUBE 3415 HRC performs an excellent finishing of the pieces; it has a low lubricating action which allows operations with aluminium, copper, bronze and medium alloyed steel.

## CHEMICAL - PHYSICAL CHARACTERISTICS

Colour	Straw yellow
Specific gravity at 15.5°C	0.75–0.79
Flash point [Closed]	48°C min.
(Open)	54°C min.
Vapour Pressure at 20°C	1 millibar

## STORAGE

**FLAMMABLE PRODUCT: STORE IN SUITABLE AREAS.**

CINDOLUBE 3415 HRC maintains its chemical-physical and technical characteristics if stored in a sheltered place at temperatures of 40°C maximum for period of twelve months.

## HEALTH & SAFETY

No toxic or carcinogenic, teratogenic or mutagenic known materials are contained in CINDOLUBE 3415 HRC such as nitrosamines, phenols, polychlorinated diphenyl, heavy metals, polinuclear hydrocarbons.

Handle CINDOLUBE 3415 HRC with normal care given to flammable industrial products.

## WASTE TREATMENT

CINDOLUBE 3415 HRC cannot be directly discharged. Follow local or national instructions.

E/99-X9743-APPROVAL: G.PELLERANO