


<b>Type Number</b> <b>2508-0001</b>	<b>PROCESS MATERIAL CONTROL</b>	<b>PMC 9386</b>
 <b>Pratt &amp; Whitney</b> <small>A United Technologies Company</small> Manufacturing Material And Process Documentation	<b>Metal Cutting Compound,  Water-Type</b>	<b>Sheet 1 of 2</b> <b>Issued: Initial Issue</b> <b>Effective Date: 03/13/06</b>

**WARNING**

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<b>Stock Size</b>	<b>PMC and Dash No.</b>
55 Gallon Drum	PMC 9386-1

This metalworking fluid is approved for use on steels, stainless steels, nickel-base alloys, cobalt-base alloys, aluminum, magnesium, titanium, and titanium alloys.

**APPROVED MANUFACTURER:** No substitutions allowed.

Houghton International Inc.: Hocut 795-B

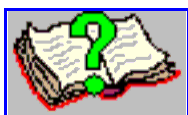
**STANDARDS AND CONTROL:**

Coolant Management Council Approved Product.

**PRECAUTION:** Prior to using this material, review the [Material Safety Data Sheets](#) for proper handling and controls.

**NOTES TO SUPPLIER:**

- If applicable, mark each container with the name of the chemical or product and hazard warnings in compliance with the OSHA Hazard Communication standard; 29CFR 1910.1200.
- Material is subject to inspection and satisfactory performance at our plant. Shipments must be of the same materials, formulation, and physical properties as the sample approved by Pratt & Whitney. New or changed products must be approved by Pratt & Whitney prior to shipment. Notification of any changes to the products must be submitted in writing together with a new sample and a Material Safety Data Sheet (or equivalent) meeting current OSHA requirements. Suppliers shall mark the MSDS with the P&W tool number and mail information to the address below.



To obtain assistance with the interpretation of this document or to make requests for revision, contact: Manufacturing Material and Process Documentation, 400 Main Street, M/S 102-30, East Hartford, CT 06108. Assistance may also be obtained by clicking on the link at left, or by calling ext. 5-9467 (TechNet 8-435-9467). Outside of Pratt & Whitney, call (860) 565-9467 or fax (860) 755-3384. For further information, refer to [PMC INTRO](#).

* - Technical Revision	@ - Editorial Revision	# - Paragraph Deleted	Ø - Paragraph Added
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**PRODUCT IDENTIFICATION MARKING (minimum):**

**Note To Requester:**

*When drums will be stored outdoors, notify Purchasing that marking per **Method B** must be specified on the purchase order.*

If no marking requirement is specified on the purchase order, the supplier shall mark each drum per either **Method A** or **Method B** below.

**Method A (Label)**

Label the side of each drum with the following information. The label must be located on the top third of the drum.

PMC and Dash Number (*characters shall be a minimum of 1" high*)

Manufacturer's Name and Product Designation ❶

Drum Deposit (if applicable) ❶

❶ *Note: There are no specific size requirements, but characters must be easily read.*

**Method B (Weatherproof Ink or Paint)**

Mark the side of each drum using weatherproof ink or paint, in a contrasting color, with the following information:

PMC and Dash Number (*characters shall be a minimum of 2¼" high*)

Manufacturer's Name and Product Designation ❷

Drum Deposit (if applicable) ❷

❷ *Characters shall be a minimum of 1" high.*

**PALLETIZING:**

Drums on pallets shall be placed so that PMC Number on each drum can be seen.

**DELIVERY INSTRUCTIONS:**

Delivery shall be made between 7 a.m. and 1:30 p.m.