

## Cutmax UP 5-30

**Cutmax UP 5-30** is a neat metal cutting oil, based on a solvent refined base combined with a high efficient combination of polar and chemical active additives

**Cutmax UP 5-30** contains chlorine, but no PCB or other today known dangerous substances.

- High performance
- Low evaporation
- High cooling and flushing effect
- Clean and excellent surface finish
- High tool life
- High separation between tool and workpiece

### *Application*

**Cutmax UP 5-30** specially developed for deep hole drilling. The additives present give very good interfacial lubrication to prevent build – up – edges and cover a wide range of temperature variance resulting in high tool life.

**Cutmax UP 5-30** gives good results when difficult metals are machined.

**Cutmax UP 5-30** is also good for broaching, gear shaving and gear cutting.

Appearance	yellow - brown			
Density at 20°C	1,02	g/cm <sup>3</sup>	± 0,02	DIN 51757
Viscosity at 40°C	26	mm <sup>2</sup> /s	± 3 mm <sup>2</sup> /s	DIN 51562
Pourpoint at °C	n. d.			ISO 3016
Flashpoint at °C	> 180			DIN ISO 2592
Copper corrosion	4			DIN 51759
WGK	n.d.			

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