

HOUGHTON ITALIA S.p.A.

Cap. Soc. € 1.548.000 i.v. C.C.I.A.A. 27910 Reg. Soc. 8032 - Trib. Genova Cas. Post. 6069 GENOVA

c/c Postale: 15079163 C.F./P. IVA: 00266750108 c-mail: info@houghton.it

UNI SII SIO SODI: 1984

SITTEMA QUALITÀ
CENTENCOTO

Direzione - Sazione Amministrativa Ufficio Venditr-Acquisiti 16162 Genova - Bolzmeto Via Pastorino 38 Tcl. +39-010-726.41.1 Tclefax +39-010-745 00.55 Produzione - Sezione Marketing Tecnica - Ricerca 16161 Genova - Teglia Via F.III Bronzatti 22 Tcl. +39-010-741.02.1 Tclcfax +39-010-740.73.75

CUTMAX T 342 M

Data Sheet

NEAT CUTTING OIL FOR BROACHING OPERATIONS

CUTMAX T 342 M is a neat oil, amber coloured, specifically suitable for steel broaching operations.

CUTMAX T 342 M has a very good cooling and anti built-up power, allowing a low wear of tools. Owing to its low viscosity CUTMAX T 342 M gives better penetration between tool and workpiece, improving chips sending away.

CUTMAX T 342 M is formulated in compliance with the more recent laws regarding the safe-guard of the working environment and eco-system.

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CHEMICAL - PHYSICAL CHARACTERISTICS

Appearance	Limpid liquid
Colour	Amber
Specific gravity at 15.5°C	$0.910 + 0.920 \text{ kg/dm}^3$
Viscosity at 40°C	15 mm ² /s [2.3°E]
Viscosity at 50°C	11 mm ² /s [1.9°E]
Flammability [open cup]	180°C min.

STORAGE

CUTMAX T 342 M maintains its chemical-physical and technical characteristics if stored in a sheltered place at temperatures ranging -5°C ++40°C for a maximum period of 18 months.

HEALTH & SAFETY

No toxic, carcinogenic, teratogenic or mutagenic known materials are contained in CUTMAX T 342 M such as phenols, polichlorinated diphenyl, heavy metals, polinuclear hydrocarbons. For the handling of CUTMAX T 342 M pay normal care usually given to industrial products.

WASTE TREATMENT

Not directly dischargeable but subject to emulsion treatment and/or exhausted solutions. Once decantation treatment has been carried out dispose in accordance with local regulations.

The information contained in this product data sheet must not be considered as a specification, warranty, or as possible suggestions to infringe any patent.