



**HOUGHTON ITALIA**

# CUTMAX T 340

## SULPHO-CHLORINATED NEAT OIL FOR GEAR CUTTING

**CUTMAX T 340** is a neat cutting oil, amber coloured, suitable for gear cutting and shaving operations on steel alloys.

**CUTMAX T 340** features an excellent EP additivation; it is therefore suitable for severe turning operations, milling and tapping on hard steel and aluminium alloys

Good surface finishing of worked pieces is guaranteed by lubricating and wetting properties of the product.

### CHEMICAL & PHYSICAL CHARACTERISTICS

Appearance	Limpid liquid
Colour	Light amber
Specific gravity at 15.5°C	0.960÷0.970 Kg/dm <sup>3</sup>
Viscosity @40°C	26÷30 mm <sup>2</sup> /sec [4°E]
Viscosity @50°C	16-20 mm <sup>2</sup> /sec [2.9°E]
Flash point [open cup]	170°C

### HEALTH & SAFETY

**CUTMAX T 340** is formulated with mineral oil. It does not contain toxic and/or harmful substances and does not require particular care during handling, except for the usual hygienic precautions followed during contact with industrial products.

### STORAGE

**CUTMAX T 340** maintains its chemical-physical and technical characteristics if stored in a sheltered place at temperatures ranging -5°C ÷ +40°C for a maximum period of 18 months.

### HEALTH & SAFETY

No toxic or carcinogenic, teratogenic or mutagenic known materials are contained in the product **CUTMAX T 340** such as phenols, polychlorinated diphenyl, heavy metals, polinuclear hydrocarbons. Handle the product with normal care given to industrial products.

### WASTE TREATMENT

**CUTMAX T 340** cannot be directly discharged. Follow national or local instructions.

The above mentioned data do not constitute specification or warranty or patent infraction and can be changed according to different improvements of products formulations.

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