



HOUGHTON ITALIA

CUTMAX B 246

EAT CUTTING OIL FOR OPERATION WITH FERROUS ALLOYS CHLORINE AND SULPHUR FREE

CUTMAX B 246 is a neat cutting oil, straw-yellow coloured, indicated for operations with cast iron and steel chippings removal.

From the ecological point of view, **CUTMAX B 246** is one of the more advanced product being it free from chlorinated and sulphured additives.

The particular formulation of **CUTMAX B 246** makes it suitable for several operations, including those of medium and high severeness.

CHEMICAL - PHYSICAL CHARACTERISTICS

Appearance	Limpid liquid
Colour	Straw yellow
Specific gravity at 15°C	0,880÷0,890 kg/dm ³
Viscosity at 40°C	30 mm ² /s [4,1°E]
Viscosity at 50°C	24 mm ² /s [3,3°E]
Flammability [open cup]	220°C

STORAGE

CUTMAX B 246 maintains its chemical-physical and technical characteristics if stored in a sheltered place at temperatures ranging -5°C–40°C for a maximum period of twelve months.

HEALTH & SAFETY

No toxic or carcinogenic, teratogenic or mutagenic known materials are contained in **CUTMAX B 246** such as nitrosamines, phenols, polichlorinated diphenyl, heavy metals, polinuclear hydrocarbons.

For the handling of **CUTMAX B 246** pay normal care usually given to industrial products.

Though not irritant in solution, long time contact is not recommended.

WASTE TREATMENT

Not directly dischargeable but subject to emulsion treatment and/or exhausted solutions. Once decantation treatment has been carried out dispose in accordance with local regulations.

The above mentioned data do not constitute specification or warranty or patent infraction and can be changed according to different improvements of products formulations.

F/98-X9891 - APPROVAL V.PEDULLA'