



# CUTMAX T 341

## CHLORINE FREE OIL FOR GEAR CUTTING

**CUTMAX T 341** is a neat oil, amber coloured, particularly suitable for steel gear cutting.

**CUTMAX T 341** performs very good lubricating E.P. properties allowing high stock removal, good surface finishing and low wear of tools.

**CUTMAX T 341** reduces fogs and smokes in the work environment and may be used for heavy operations on Gleason, Fellow and Hobbing machines.

## CHEMICAL - PHYSICAL CHARACTERISTICS

Appearance	Limpid liquid
Colour	brown
Specific gravity at 15.5°C	0.900 ÷ 0,910 kg/dm <sup>3</sup>
Viscosity at 40°C	35 ÷ 40 mm <sup>2</sup> /s [4.7°E]
Flammability [open cup]	195°C

## STORAGE

**CUTMAX T 341** maintains its chemical-physical and technical characteristics if stored in a sheltered place at temperatures ranging -5°C ÷ +40°C for a maximum period of 18 months.

## HEALTH & SAFETY

No toxic or carcinogenic, teratogenic or mutagenic known materials are contained in **CUTMAX T 341** such as phenols, polichlorinated diphenyl, heavy metals, polinuclear hydrocarbons. For the handling of **CUTMAX T 341** pay normal care usually given to industrial products.

## WASTE TREATMENT

Not directly dischargeable but subject to emulsion treatment and/or exhausted solutions. Once decantation treatment has been carried out dispose in accordance with local regulations.

C/98-X0233 - APPROVAL