

HOUGHTON ITALIA S.p.A.

Cap. Soc. €1.548.000 i.v. C.C.I.A.A. 27910

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CUTMAX T 341

CHLORINE FREE OIL FOR GEAR CUTTING

CUTMAX T 341 is a neat oil, amber coloured, particularly suitable for steel gear cutting.

CUTMAX T 341 performs very good lubricating E.P. properties allowing high stock removal, good surface finishing and low wear of tools.

CUTMAX T 341 reduces fogs and smokes in the work environment and may be used for heavy operations on Gleason, Fellow and Hobbing machines.

CHEMICAL - PHYSICAL CHARACTERISTICS

Appearance Limpid liquid

Colour brown

 $0.900 \div 0.910 \text{ kg/dm}^3$ Specific gravity at 15.5°C $35 \div 40 \text{ mm}^2/\text{s} [4.7^{\circ}\text{E}]$ Viscosity at 40°C

195°C Flammability [open cup]

STORAGE

CUTMAX T 341 maintains its chemical-physical and technical characteristics if stored in a sheltered place at temperatures ranging -5°C ÷+40°C for a maximum period of 18 months.

HEALTH & SAFETY

No toxic or carcinogenic, teratogenic or mutagenic known materials are contained in CUTMAX T 341 such as phenols, polichlorinated diphenyl, heavy metals, polinuclear hydrocarbons. For the handling of CUTMAX T 341 pay normal care usually given to industrial products.

WASTE TREATMENT

Not directly dischargeable but subject to emulsion treatment and/or exhausted solutions. Once decantation treatment has been carried out dispose in accordance with local regulations.

C/98-X0233 - APPROVAL